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Hawkesbury, ON
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Tel (613) 632-5200

Ship 12 June

D3595-063-530
Job Sheet 179005



Part No: D3595-063-530

Job Qty: 8 ea

Part Name: Rubber Cushion 0.63" Wide X 5.30" Long



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 6/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-08-07 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		6/12/18	0.00	0.00	Start Up Waterjet		SC 6/12/18
100	Waterjet	8 pcs		6/12/18	0.00	0.09	Waterjet1		SC 6/12/18
110	QC	8 pcs		6/12/18	0.00	0.00	QC2 Waterjet-2		DAS
120	QC	8 pcs		6/12/18	0.00	0.00	QC8-3		38
130	Packaging	8 pcs		6/12/18	0.00	0.00	Packaging3		JUN 12 2018
140	QC21-SA	8 Ea		6/12/18	0.00	0.00	QC21		DAS 21 JUN 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO80S.125	Neoprene Sheet 0.125	.1648 sf (.0206 ea) 1.03	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO80S.125	0	165	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Rubber Cushion	0.630Inches ± 0.030	0.660 0.600	0.63	
2	Rubber Cushion	5.300Inches ± 0.030	5.330 5.270	5.300	
3	Rubber Cushion	0.125Inches ± 0.010	0.135 0.115	0.125	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																							
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																					
Description Work Order Deviation 																																									
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:30%;">Environment ☐</td> <td style="width:30%;">No Re-verification ☐</td> <td style="width:30%;">Pres ☐</td> </tr> <tr> <td>Design ☐</td> <td>Operator ☐</td> <td>Benc ☐</td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset/Setup ☐</td> <td>Cent ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> <td>Crack ☐</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> <td>Crimp ☐</td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> <td>Cuffs ☐</td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> <td>Crushing ☐</td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> <td>Heat Treat ☐</td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> <td>Wave/Twist in Tube ☐</td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> <td>Marks/Chatter ☐</td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> <td></td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> <td></td> </tr> </table> OTHER : _____ Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence						Environment ☐	No Re-verification ☐	Pres ☐	Design ☐	Operator ☐	Benc ☐	Doc/Data ☐	Offset/Setup ☐	Cent ☐	Equip/Tooling ☐	Supplier ☐	Crack ☐	Handling/Pre ☐	Training ☐	Crimp ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Past Expiry Date ☐	Manufacturing Process ☐		Misidentified ☐	Past Due ☐	
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